

# BRONZE SILBRAZE FITTINGS

MIL-F-1183  
MIL-F-24227 (U.T. TYPE)

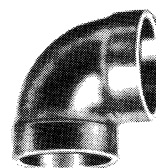
**MATERIAL - B61 BRONZE**

These fittings are used with IPS sized pipe/tubing. Typically supplied grooved for pre-inserted silver brazing ring. Available without groove ("face fed"). Specify as such.

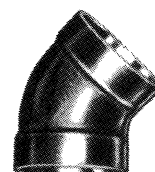
Reducing fittings - add "R" to part number.

These fittings will not fit type K, L, M copper water tube which require solder joint fittings as shown on page 102.

FF = Female Braze End, Grooved  
FPT = Female Pipe Thread  
MF = Male Braze End  
MPT = Male Pipe Thread



90 Ell  
FF x FF 605101  
FF x FPT 605102  
FF x MF 605107  
FF x MPT 605108



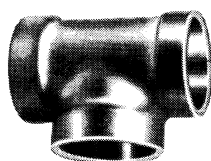
45 Ell  
FF x FF 605104  
FF x MF 605109



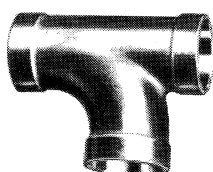
St 90 Ell  
FF x MPT 605107  
FF x MF 605108



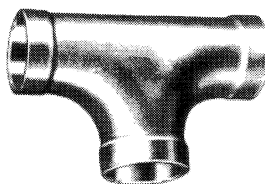
Long Turn 90  
FF x FF 605111



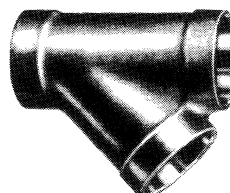
Tee  
FF x FF x FF 605121  
FF x FPT x FF 605122  
FF x FF x FPT 605123  
FF x FPT x FPT 605124



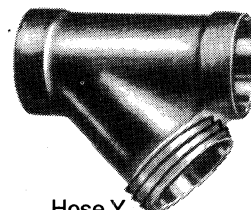
Single Sweep Tee  
FF x FF 605130  
FF x FPT 605131



Double Sweep Tee  
FF x FF 605133



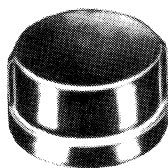
Y-Branch  
FF x FF 605140



Hose Y  
FF x Barb 605145  
DWG 1385706



Plug  
MF 605065



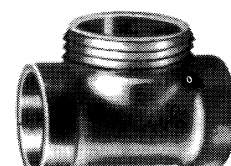
Cap  
FF 605154



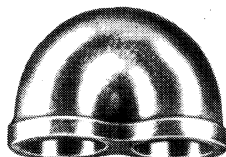
Coupling  
FF x FF 605150  
FF x FPT 605151



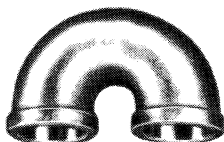
Reducer  
FF x FF 605150R  
FF x FPT 605151R



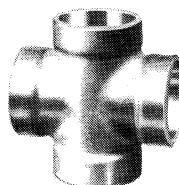
Hose Tee  
FF x Barb 605144  
DWG 1385706



180 Return Bend  
Closed  
FF x FF 605155



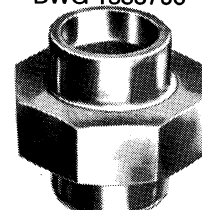
180 Return Bend  
Open  
FF x FF 605156



Cross  
FF x FF 605135



Bushing  
MF x FF 605157



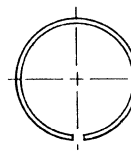
Union  
FF x FF 605301  
FF x FPT 605526  
FF x MF 605527  
FF x MPT 605528



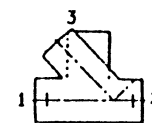
Female Adapter  
MF x FPT 605065



Male Adapter  
Navy Adapter  
Oversize Adapter  
FF x Male Pipe Thread 605160  
FF x one size larger MPT 605161  
FF x more than one size larger 605162



Silver Brazing Ring  
605197 (GR.3)  
605194 (GR.4)  
605195 (GR.5)



Reducing Fittings  
Specify sizes 1-2-3  
Add "R" to part #